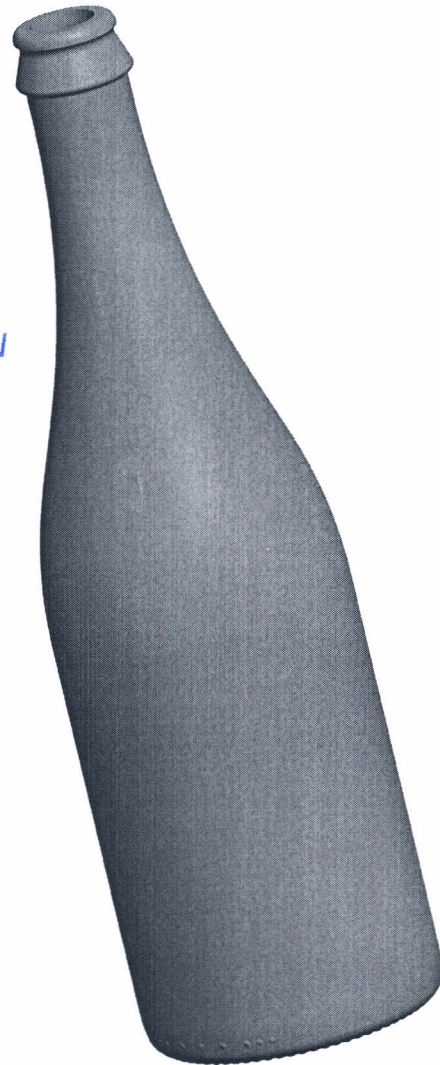
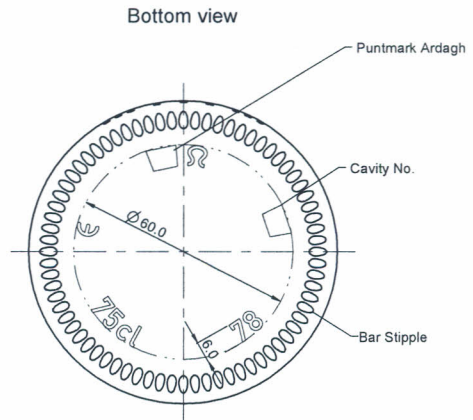
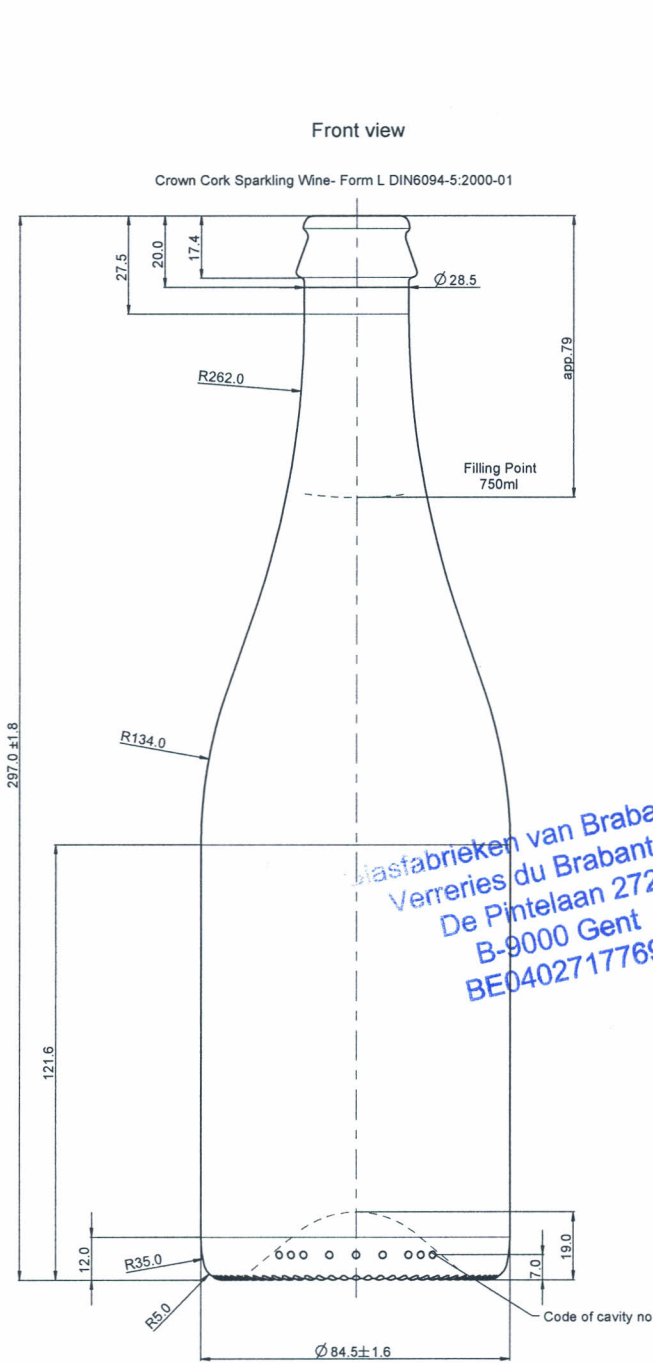


COLOUR	SAP SPEAKING NO	SAP MATERIAL NO
Standard amber	20-13042 -0	31003042
Standard green	10-13042 -0	31003486



Glasfabrieken van Brabant NV
 Verrieres du Brabant SA
 De Pintelaan 272
 B-9000 Gent
 BE0402717769

0.4 STIPPLE HEIGHT IS INCLUDED IN ALL DIMENSIONS FROM THE BASE

Nenninhalt NOMINAL CAPACITY		750.0 ml	SPECIFICATION AGREEMENTS ARE BASED ON TOLERANCED DIMENSIONS ONLY DO NOT SCALE. DRAWING COPYRIGHT RESERVED. NOT TO BE COPIED IN WHOLE OR PART WITHOUT WRITTEN PERMISSION FROM ARDAGH GLASS LTD.		Product & Mould Design		ArdaghGroup	
Randvollinhalt BRIMFULL CAPACITY		780.0 ml ± 10 ml	ALL DIMENSIONS ARE IN MILLIMETERS		Gezeichnet DESIGNER		ukreft	
Kopfraum VACUITY		30.0 ml (4.0 %)	Document supervised by SAP, cProject and Windchill PDMLink systems) Allgemeintoleranzen vollautomatisch gefertigter Flaschen gemäß DIN 6129		Datum DATE		26.11.2012	
Mündungsbezeichnung FINISH DESCRIPTION		Crown Cork Sparkling Wine- Form L			Kunde CUSTOMER		Verrieres Du Brabant S.A.	
Mündungs Nummer FINISH NUMBER		AF04601	H Revised height and diameter tolerances		LingemannS	-	25.11.2014	Blatt SHEET
Bohrungsdurchmesser min MINIMUM THROUGH BORE		17.1 mm	G Changed usage / added carbonation level		LingemannS	-	21.11.2014	Maßstab SCALE
Gewicht WEIGHT NOMINAL		~650 g	F Add colour C10		LingemannS	-	25.02.2014	Projekt PROJECT
Verwendung USAGE		RETURNABLE	E Change stippling to Bar Stipple		LingemannS	-	09.07.2013	Produkt Name / PRODUCT NAME BIERFLASCHE_750_CXX_28CC
Druck CARBONATION		max. 9.0g/l CO2 according to CE.T.I.E. DT 11:1993-09	D Add SAP Material Number		ChemnitzK	-	18.03.2013	
Kippwinkel TILT ANGLE		~20°	C Change AF		MartaR	-	08.02.2013	Alte Nummer. OLD NUMBER
			B Change bottom profile		MartaR	-	25.01.2013	Zeichnungs Nr./DRAWING No.
			A First drawing		-	-	26.11.2012	
			Änderung / REVISION		EnkelGSO	-	-	D 13197 H
								13042 -0